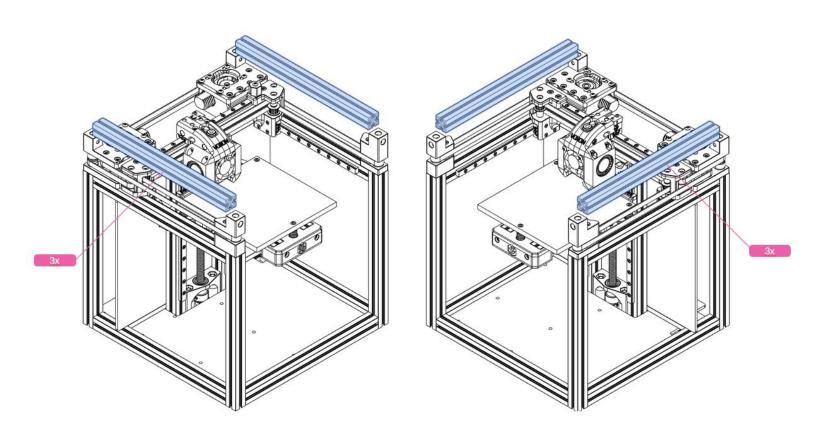
# Voron Design

# Voron 0 Assembly Guide: 12. Final Mechanical Assembly

Written By: John Gilbert





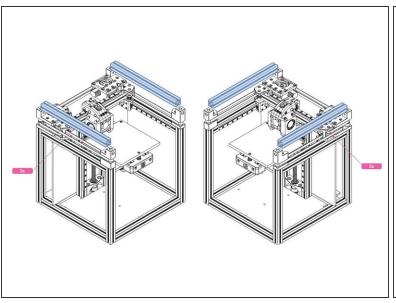
Hex Key Set or Drivers (1)

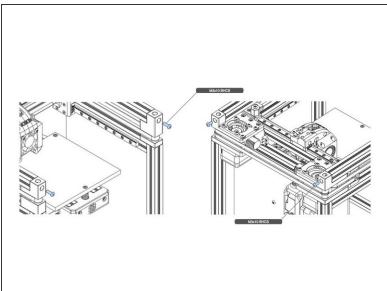


# PARTS:

- M3 Nut x 26 (1)
- M3 x 10 BHCS x 4 (1)
- M3 x 35 BHCS x 4 (1)
- Rubber Foot x 4 (1)
- M3 x 8 BHCS x 12 (1)

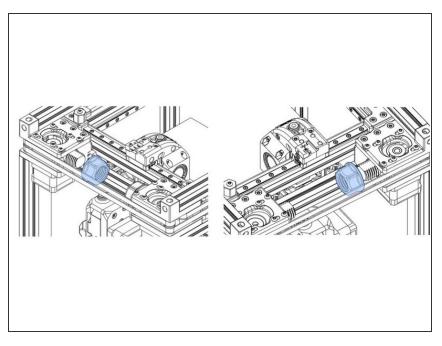
#### Step 1 — Add Top Beams





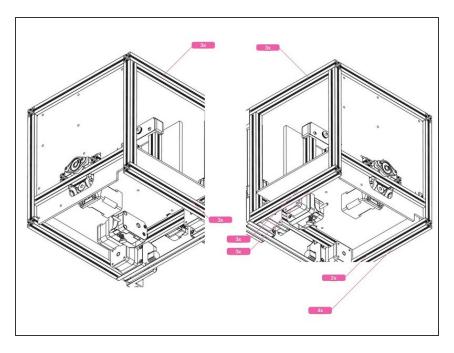
- Attach the top beams as shown.
- Note the pre-insertion of M3 nuts.

## Step 2 — Belt Tension Knobs



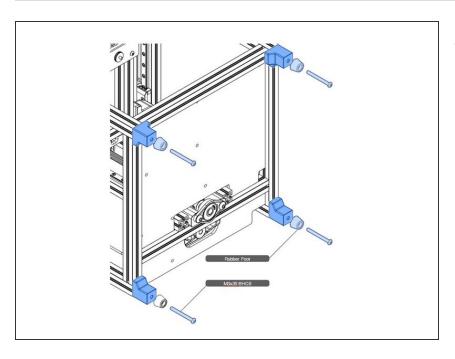
 Install the belt tensioning printed nuts.

## Step 3 — Add More Nuts



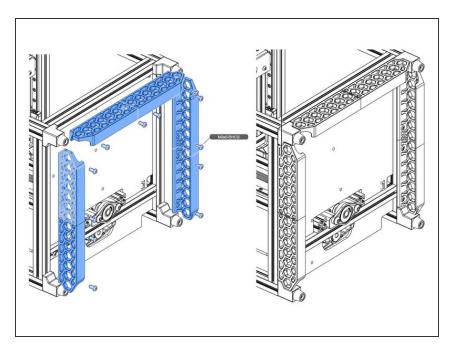
- Add nuts as shown.
- Double check.

#### Step 4 — Attach Feet



 Add printed legs and purchased feet, as shown.

#### **Step 5** — **Attach Skirts**



- Attach the skirts. A ball end hex drive may be helpful in tightening the skirt screws.
- The mechanical assembly is now complete. Congratulations!