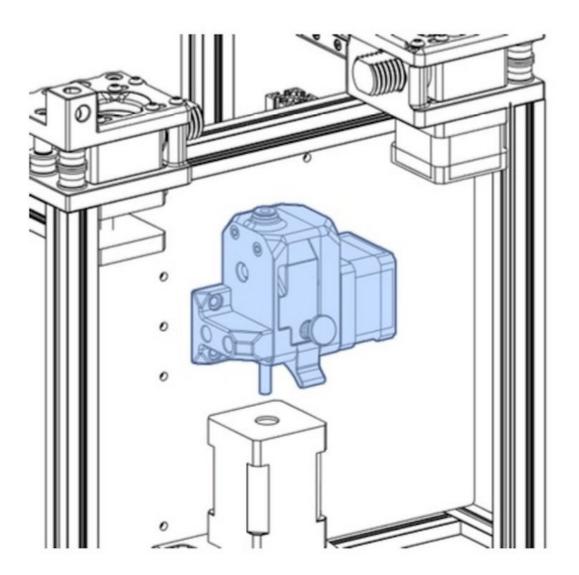
Voron Design

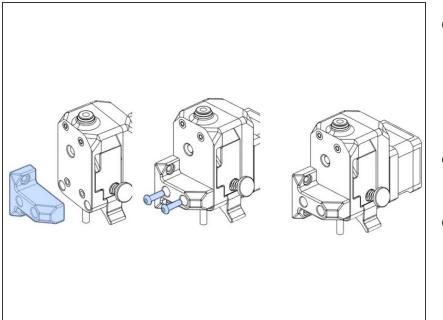
Voron 0 Assembly Guide: 08. Extruder Mounting

Written By: John Gilbert



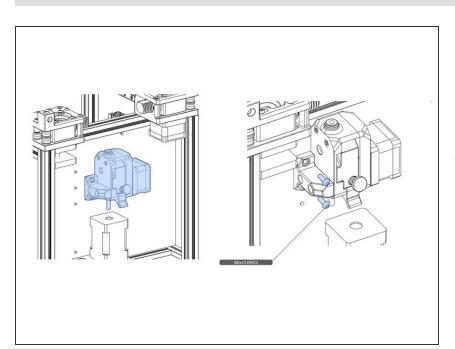
TOOLS:	PARTS:
 Hex Key Set or Drivers (1) 	 M3x12 BHCS × 2 (1) 20mm Bowden tube (3mm ID 4mm OD) (1)

Step 1 — Voron 0 Assembly Guide: 08. Extruder Mounting



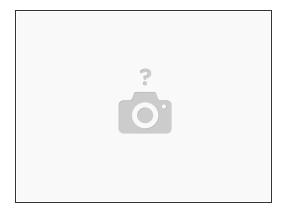
- The instructions for building the Voron Pocketwatch Extruder is in a separate Assembly Manual & Guide. What follows is how to attach it to the Voron 0.
- Attach the extruder mounting bracket as shown.
- Before attaching the extruder in the next step, add about a 20mm piece of Bowden tube to the filament inlet.
 Push the tube in until it seats in the plastic.

Step 2 — Attach Extruder



 Attach the extruder through the back panel into the Z vertical extrusion.
 Placing the printer on it's front face will let the nuts sit still while you attach the extruder. If you preinstalled the screws in a previous guide, attaching the extruder should be easier.

Step 3



• Voron 0 Assembly Guide: 09. Bed Preparation and Attachment