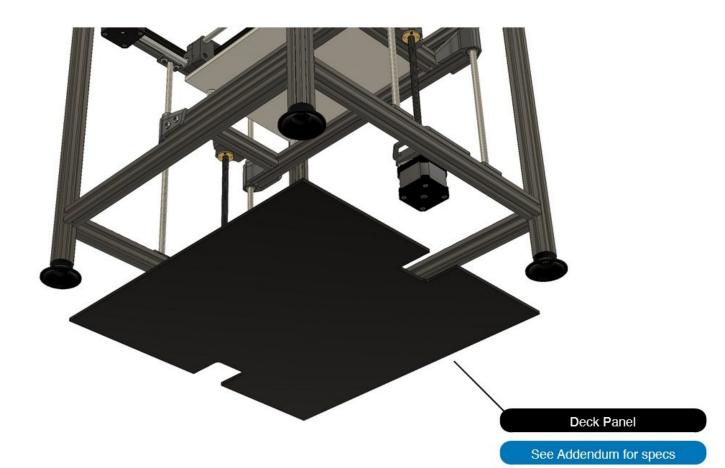
# Voron Design 13 - Assemble Electronics Compartment

Written By: ArmyAg08



### **TOOLS:**

• Allen Key Set (1)

## **PARTS**:

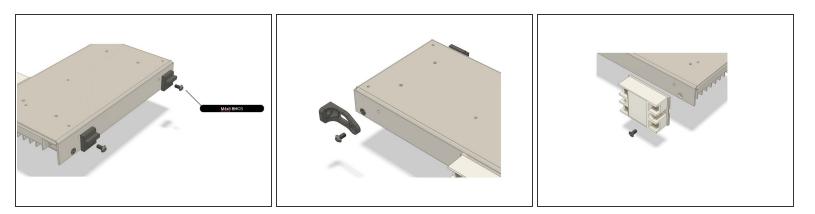
- M4x8 BHCS (3)
- M5x10 BHCS (3)
- M3x8 SHCS (2)
- M3x20 SHCS (5)
- M3x10 SHCS (20)
- AC Inlet (1)
- VHB Tape (1)
- M3x12 SHCS (6)

#### Step 1 — Attach Deck Panel



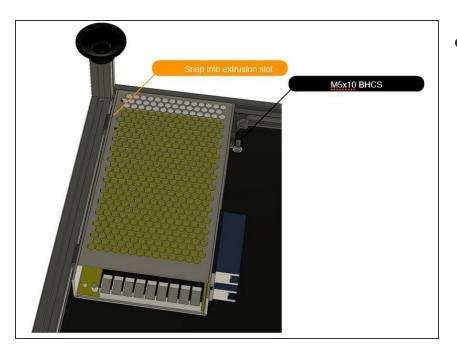
 If you use the RepRap display from the previous step, you will need to remove it to slide the deck panel in place.

#### Step 2 — Assemble PSU



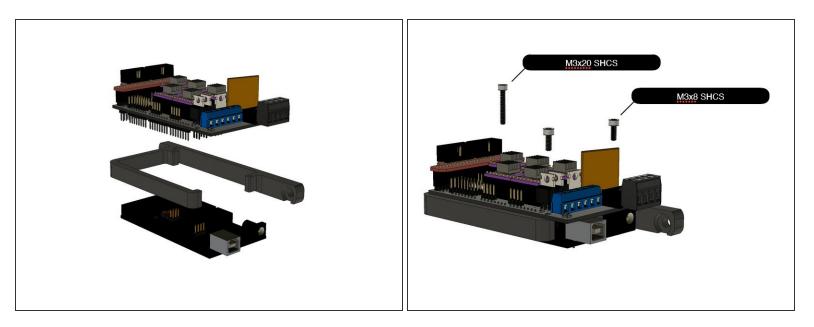
• Insert wisdom here.

#### Step 3 — Attach PSU to Frame



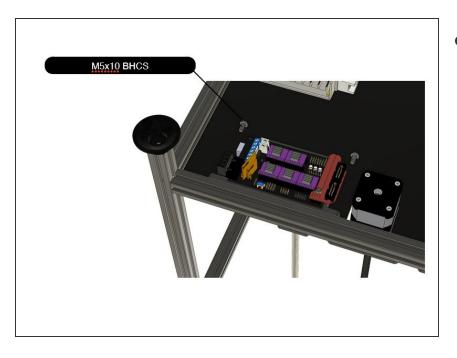
Insert wisdom here.

#### Step 4 — Assemble RAMPS Board



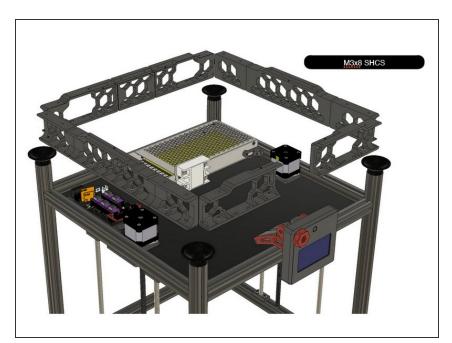
Insert wisdom here.

#### Step 5 — Attach RAMPS to Frame



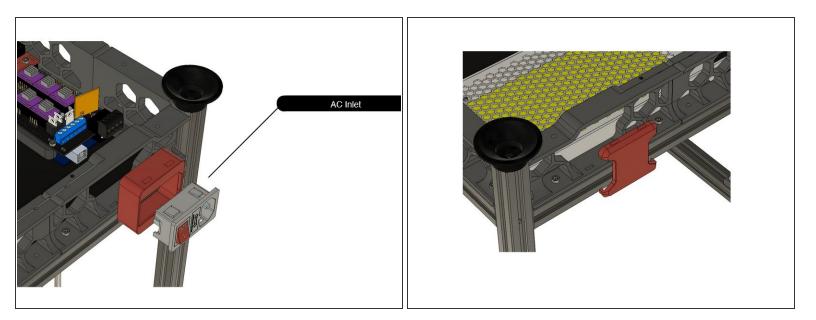
Insert wisdom here.

#### Step 6 — Attach Skirts



• Insert wisdom here.

#### Step 7 — Add AC Inlet



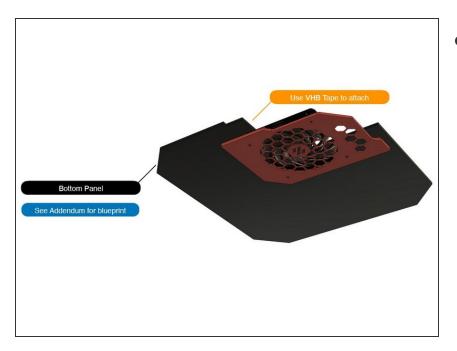
• Insert wisdom here.

## Step 8 — Assemble Electronics Fan



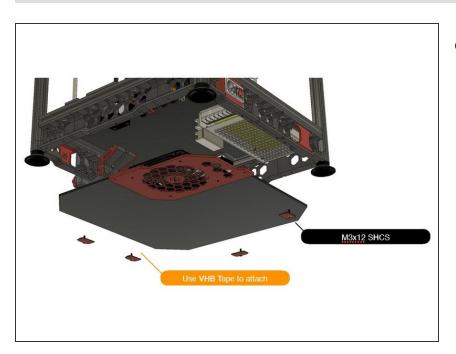
Insert wisdom here.

#### Step 9 — Attach Fan to Base Panel



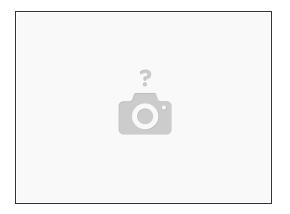
Insert wisdom here.

#### Step 10 — Attach Base Panel to Skirts



Insert wisdom here.

## Step 11



• Continue to the Panels/Extruder