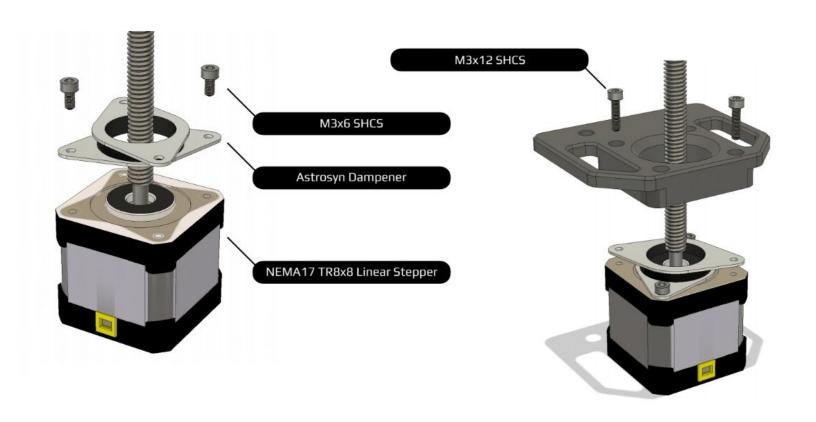
# Voron Design

## 09 - Assemble Bed Carrier

Written By: ArmyAg08





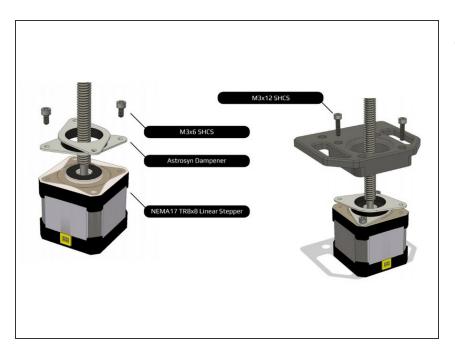
Allen Key Set (1)



## PARTS:

- NEMA 17 Stepper w/ Lead Screw (2)
- Astrosyn Dampener (optional) (2)
- M3x6 SHCS (4)
- M3x12 SHCS (4)
- LM8LUU Bearing (4)
- 8x320mm Shaft (4)
- M5x10 BHCS (28)
- M5x16 BHCS (4)
- M3x8 SHCS (4)

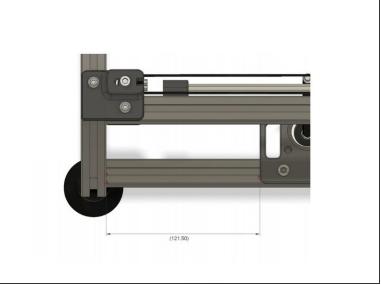
#### Step 1 — Assemble the Z Lead Screws



Insert wisdom here.

### Step 2





- Distance shown is from the front of the printer.
- Use calipers to measure placement.

#### **Step 3** — **Assemble Bed Carrier Mounts**

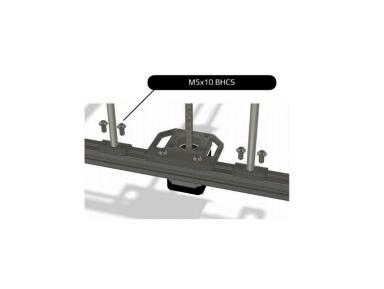




Insert wisdom here.

#### Step 4 — Attach 8mm Rods to Frame





New line.

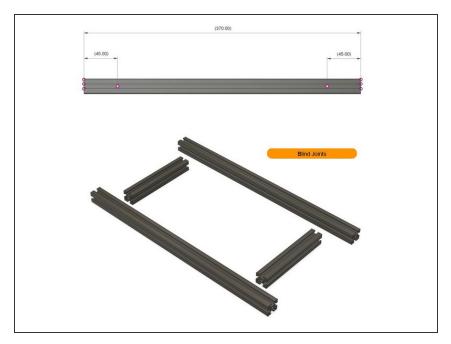
#### **Step 5** — **Measure 8mm Rod Placement**





Use calipers to measure 8mm rod placement.

#### **Step 6** — **Assemble the Bed Carrier**



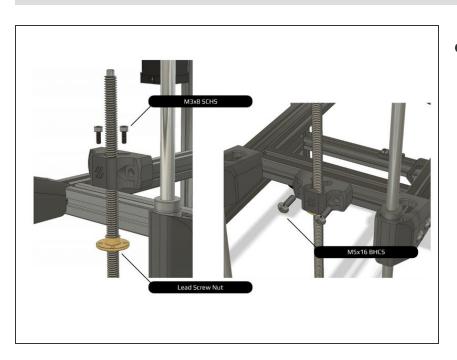
Insert wisdom here.

## Step 7 — Add Bed Carrier to the Frame



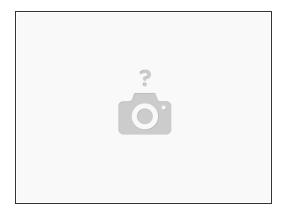
Insert wisdom here.

#### Step 8 — Attach Bed Carrier to the Z Lead Screws



Insert wisdom here.

## Step 9



Continue to the Tool Offset Switch