# Voron Design 08 - Assemble A/B Motors

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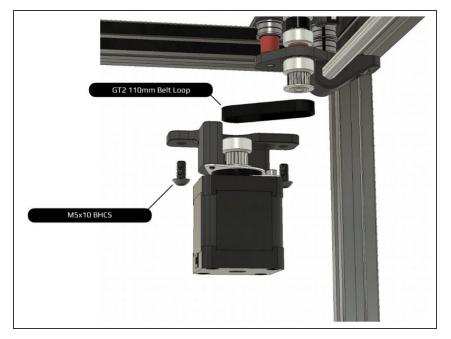
F TOOLS:	DARTS:
• Allen Key Set (1)	• M3x6 SHCS (4)
	<ul> <li>M3x20 SHCS (4)</li> </ul>
	<ul> <li>M5x10 BHCS (4)</li> </ul>
	<ul> <li>M5 T-Nut (4)</li> </ul>
	<ul> <li>GT2 20T Pulley (2)</li> </ul>
	<ul> <li>GT2 110mm Belt Loop (2)</li> </ul>
	<ul> <li>Astrosyn Dampener (optional) (2)</li> </ul>
	<ul> <li>NEMA 17 Stepper (2)</li> </ul>

#### Step 1 — Assemble the A/B Motor Mounts



 If you opt out of using dampeners, you may need to adjust or rotate the 20t pulley.

#### Step 2 — Attach Motors to Frame



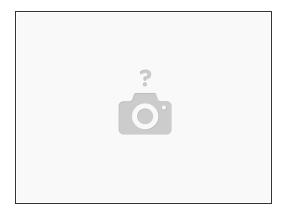
- Do not over-tension the 110mm belt loop.
- Apply loctite to the grub screws.

### Step 3 — Verify Assembly



• Double-check your assembly.

## Step 4



• Continue to the Bed Carrier!