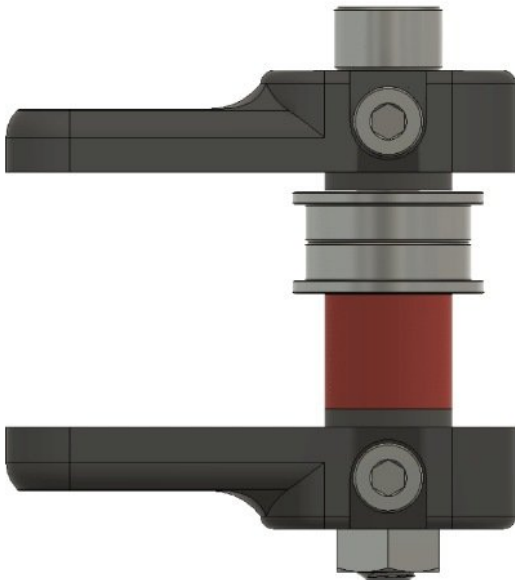


Voron Design

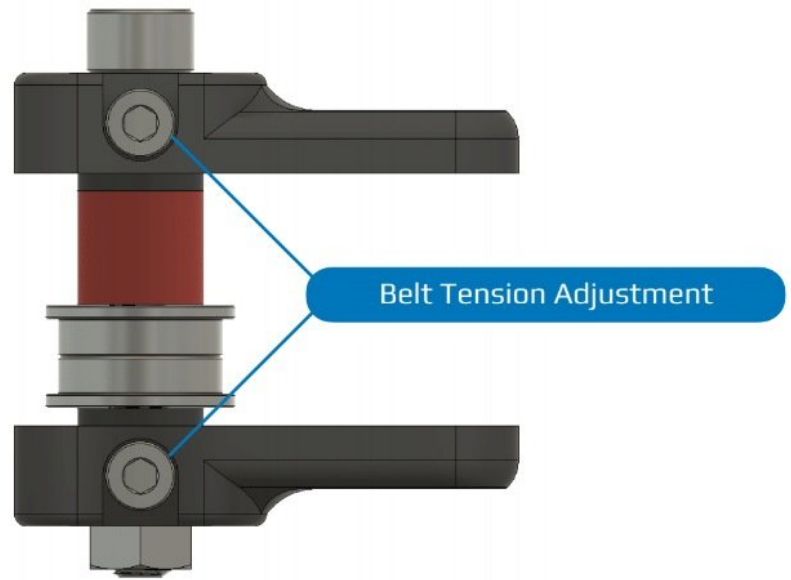
06 - Front Idlers/Tensioners Assembly

Written By: ArmyAg08


Right Idler



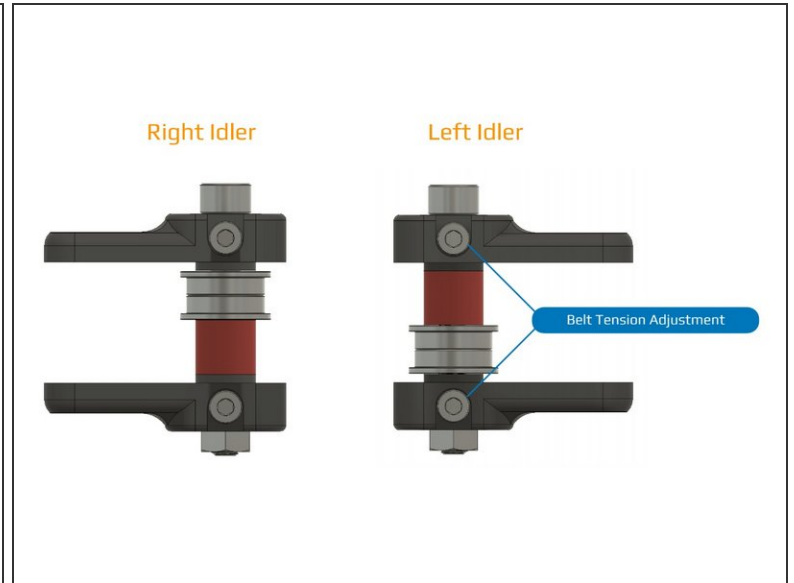
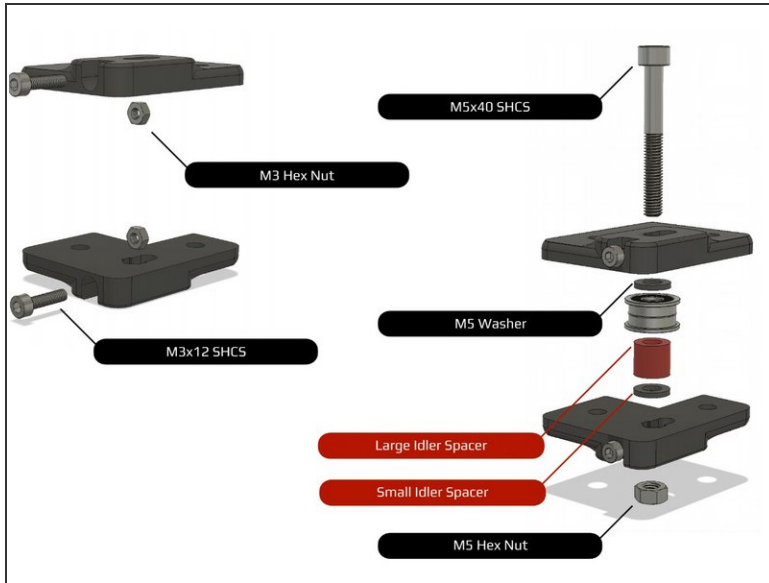
Left Idler



-  **TOOLS:**
- [Allen Key Set](#) (1)

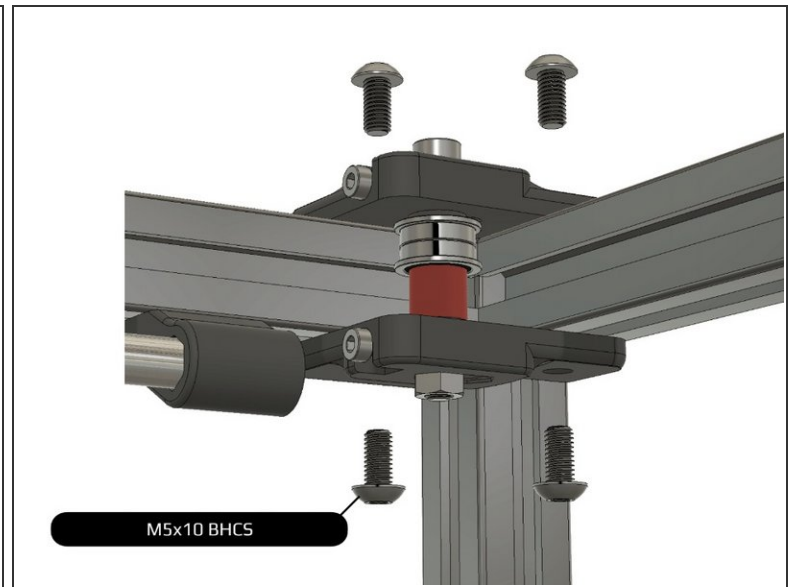
-  **PARTS:**
- [M3x12 SHCS](#) (4)
 - [M5x10 BHCS](#) (8)
 - [M5x40 SHCS](#) (2)
 - [M3 Hex Nut](#) (4)
 - [M5 Washer](#) (2)
 - [M5 Hex Nut](#) (2)
 - [M5 T-Nut](#) (8)
 - [F695 Bearing](#) (4)

Step 1 — Assemble the Idlers



- Wait until you run your belts before tightening the tensioners.
- Do not overtighten the M5 bolts. The F695 bearings should spin freely.

Step 2 — Assemble Idlers to Frame



- Insert wisdom here.

Step 3



- [Continue to run the A/B belts!](#)