Voron Design

01 - Frame Assembly

V1 Frame Assembly

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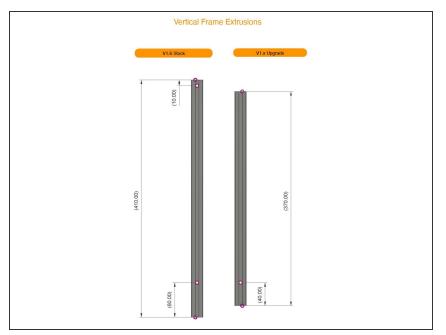
TOOLS:

- Allen Key Set (1)
- Granite Countertop (optional) (1)
- Machinist Square (optional) (1)

PARTS:

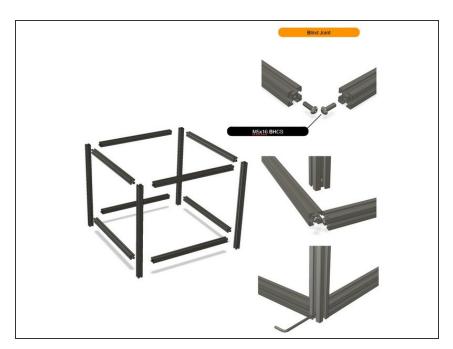
- Aluminum Extrusions (12)
- M5x16 BHCS (16)
- M5x10 BHCS (4)
- Air Compressor Foot (4)

Step 1 — Note Vertical Extrusions



 Make note of the vertical extrusions if you are upgrading or doing a new build.

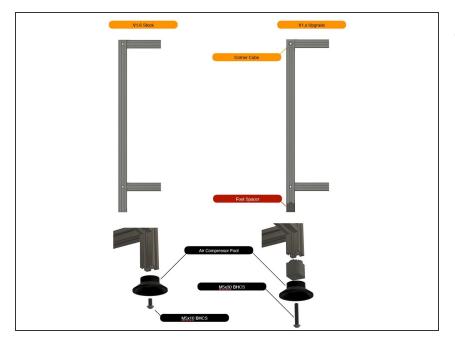
Step 2 — Frame Assembly



 Build your frame on a flat surface to help square your frame. Granite countertops work well. Other tools

such as a machinist square will work well too.

 Loctite is not required on the joints but can be added for extra peace of mind.



Step 3 — Add Rubber Feet to Frame

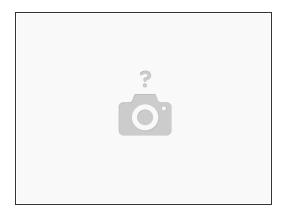
 Include the extra spacers if you are upgrading from an early V1 build.

Step 4 — Square Frame



- Check that your completed frame is square.
- Frame should not rock or wobble on a flat surface.
- Measure diagonals and remove any variance as much as possible.

Step 5



<u>Continue to the A/B drive assembly!</u>